

# Industrial oxy-hydrogen flame station

Dedicated to oxy-flame applications in industry



## 1 Dual pressure display

Reading on the pressure gauge and on the control screen to indicate if your generator is under pressure, even if the power is off.

## 2 USB connection

For easy connectivity to modify the language and benefit from the latest developed features.

## 3 Emergency stop button

Emergency stop punch for a maximum responsiveness in unexpected event.

## 4 Monitoring screen

Access to the different modes and functions with a comfortable reading.

## 5 On-board consumables

5L refills housed in a protected compartment.

## 6 On wheels

4 wheels including 2 directional for maximum mobility.

## 7 Gas valve

Allows you to easily cut off the supply of gas lines.

## 8 Gas pressure regulator

Allows the selection of the correct gas pressure for the application and protects the gas line from generator pressure fluctuations.

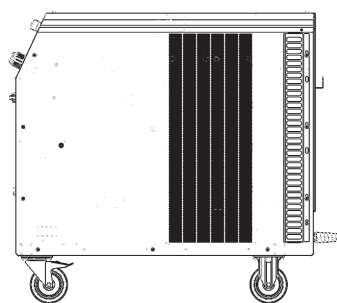
# Technical characteristics

## Dimensions, weight and handling

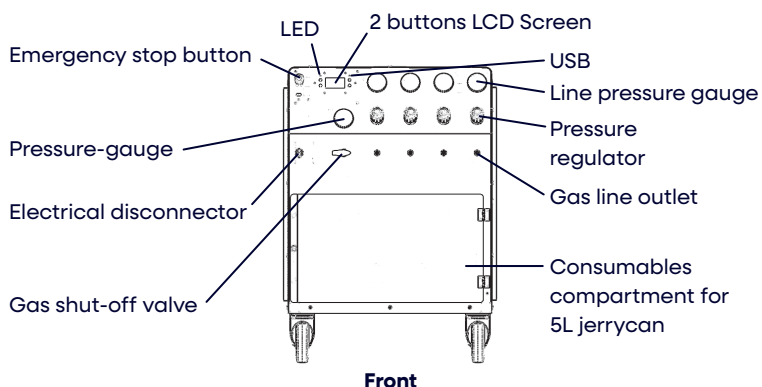
- Width x Length x Height (mm) : 710, 1109, 975
- 312 kg

## Features

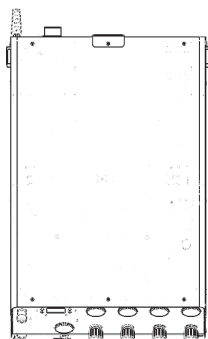
- Hydrogen/Oxygen production
- Available pressure : 0 to 1.6 bar
- Number of gas outlets : 2 to 4
- Debit : 3200 L/h



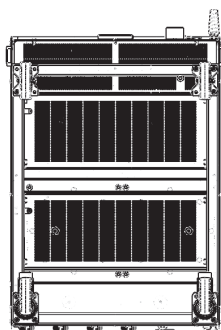
Right side



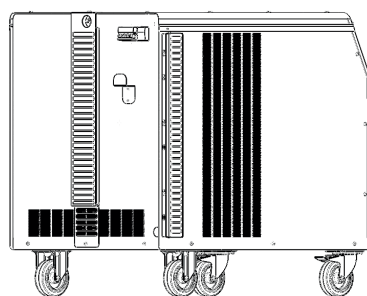
Front



Top view



Bottom view



Rear view 3/4

## Electricity, water and additive data

- Three-phase power supply : 400 V – 32A, fiche 5P
- Electrical power : 12 kW
- Pure water consumption\* : 1.7 L/h (at 100% power)
- Types of pure water refill :
  - 5 L jerrycan - 3 hours autonomy
  - 25 L jerrycan - 15 h autonomy
- Additive consumption\*\* : 0.34 L/h
- Type of additive refill : 5 L jerrycan - 15 h autonomy

## Electronic functions, instrumentation and integrated systems

- LCD display with real time user messages
- Visual and audible alarms (LEDs and buzzer)
- Sealing self-test
- Integrated safety functions
- USB port for communication with the device with export of operating data for remote diagnostics
- Electronic pressure regulator
- Pressure gauge and pressure regulator on each gas outlet
- Ergonomic self-piloted flame (flame coloring & gas odorization process)

## Options

- Automatic reel for Dyomix gas line
- Luminous column with buzzer
- Quick coupling with self-sealing safety system
- Service contract and extended warranty

## Conditions of use

- Side ventilation clearance (mm) : 1000
- Top ventilation clearance (mm) : 50
- Operating temperature : 5 to 40 °C

## Care and maintenance

Periodic maintenance according to usage rate.

## Safety and compliance

- Flashback Arrestor security device
- Pressure Equipment Directive (PED) : 2014/68/UE
- Electric security / Low voltage directive : 2014/35/UE
- Electromagnetic compatibility (EMC) directive : 2014/30/UE
- Protection Index : IP21 equivalent

\* Water respecting the quality level recommended by Bulane.

\*\* Additive respecting the quality level recommended by Bulane.